

Isofield Exa 230

Validated Sterile Earloop Cleanroom Facemask with Clip

Last updated 25 Mar 2024



PRODUCT INFO 💼

Validated sterile earloop Cleanroom facemask with clip

230mm length with a malleable nose strip, providing a secure fit and full face coverage

3-layer non-woven configuration

Highly efficient bacterial and particle filtration

Gamma irradiation, minimum 25kGy Sterility Assurance Level 10⁻⁶

Particle Shedding (Helmke Drum) Category I

IPA resistant ink pouches to maintain traceability

APPLICATIONS 🙄

Removal and cooling of items from heat sterilizers

Handling sterile starting materials and components

Replenishment of sterile product, containers and closures

CLEANROOM COMPATIBILITY

GMP Grade A cleanroom GMP Grade B cleanroom ISO Class 4 cleanroom ISO Class 5 cleanroom Class 10 cleanroom Class 100 cleanroom

QUALITY ASSURANCE 🧔

Manufactured in a facility operating under an ISO 9001:2015 quality management system

Processed in a NEBB certified ISO Class 5 cleanroom

STORAGE & SHELF LIFE 🛅

Store in a dry, cool place (<40°C) away from direct sunlight

Do not expose open cartons to prolonged direct fluorescent light Five (5) years from date of manufacture

PACKAGING 📃

1 piece (with green clip) per sealed inner PE bag, 50 inner bags per sealed outer PE bag,

12 outer bags per lined carton (600 pieces)

PHYSICAL PROPERTIES

LENGTH	WIDTH	COLOUR	STYLE
230mm (± 5mm)	95mm (± 5mm)	White	Earloop with clip

MATERIALS

Outer layer	Non-woven spunbond polyester	
Filtration Layer	Non-woven meltblown polyester	
Inner facing layer	Non-woven polypropylene / polyethylene	
Earloops	Non-latex knitted earloops with green polypropylene clip fastener	

FILTRATION PROPERTIES

Particle Filtration Efficiency (PFE) @ 0.1 Micron	94%
Bacterial Filtration Efficiency (BFE) @ 0.3 Micron	97%
Differential Pressure (ΔP), mm H ₂ 0/cm ²	6.8

TECHNICAL PROPERTIES

NORM	TEST REFERENCE	EXPLANATION
Sterility Validation Test	EN ISO 11137 Part 2:2015	Specifies requirements for the development, validation and routine control of a radiation sterilization process
Particle Generation Test by Helmke Drum	IEST-RP-CC003.4	Specifies methods for particle shed analysis in Helmke Drum applications



LOADING

	EURO-PALLET	STANDARD PALLET
Pallet size	W80 L120cm	W100 L120cm
Gross weight	4.76kg	4.76kg
Carton size	W29.5 L47 H21cm	W29.5 L47 H21cm
Nett weight	2.96kg	2.96kg
Air freight pallet	Max height: 141cm Layers: 6 Cartons: 34	Max height: 141cm Layers: 6 Cartons: 42
Sea freight pallet	Max height: 162cm Layers: 7 Cartons: 40	Max height: 162cm Layers: 7 Cartons: 49

DOCUMENTATION



CERTIFICATE OF CONFORMANCE (COC) CERTIFICATE OF ANALYSIS (COA) CERTIFICATE OF IRRADIATION (COI)

View sample of COC, COA, COI



FACTORY RELATED CERTIFICATIONS To request ISO9001 Certificate, please email us

Country of origin: **China** HS Code: 6307909000

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