



# Isofield CR++

600mm (24") Sterile latex  
Cleanroom gloves

Last updated 12 Mar 2024

<b>PRODUCT CODE</b>	<b>REF</b>	SIZE 6.0	1036060	SIZE 8.0	1036080
	<b>10360</b>	SIZE 6.5	1036065	SIZE 8.5	1036085
		SIZE 7.0	1036070	SIZE 9.0	1036090
		SIZE 7.5	1036075		

## PRODUCT INFO

Sterile latex Cleanroom gloves  
600mm (24") shoulder length  
Hand-specific  
Natural colour  
Textured palm & fingers  
Beaded cuff  
Low endotoxin levels  
Gamma irradiation, minimum 25kGy  
Sterility Assurance Level 10<sup>-6</sup>  
Protein level less than 50µg/g  
IPA resistant ink pouches

## CLEANROOM COMPATIBILITY

GMP Grade A cleanroom  
GMP Grade B cleanroom  
  
ISO Class 4 cleanroom  
ISO Class 5 cleanroom  
  
Class 10 cleanroom  
Class 100 cleanroom

## QUALITY ASSURANCE

Manufactured in a facility operating under ISO 9001:2015 quality management system  
  
Processed in a NEBB certified ISO Class 5 cleanroom  
  
Physical properties comply with European medical glove standard EN 455-2:2015

## APPLICATIONS

Loading and unloading of lyophilizer or depyrogenation tunnel  
  
Blending granulates and powders  
  
Transfer of partially closed containers used in freeze-drying  
  
Sterile lyophilization of parenteral drug products

## STORAGE & SHELF LIFE

Store in a dry, cool place (< 40°C) away from direct sunlight  
  
Do not expose open cartons to prolonged direct fluorescent light  
  
Three (3) years from date of manufacture

## PACKAGING

1 pair per inner PE wallet,  
1 PE wallet per sealed PE pouch,  
10 pouches per PE bag,  
10 sealed PE bags per lined carton (100 pairs)

## PHYSICAL PROPERTIES

THICKNESS, SINGLE WALL	MM*	MILS	TEST METHOD
Finger tip	0.20	7.87	EN 455-2:2015
Palm	0.18	7.09	EN 455-2:2015
Cuff	0.12	4.72	EN 455-2:2015

\* +/- 0.02mm

LENGTH	MIN	TYPICAL	TEST METHOD
From tip of middle finger to edge of cuff	590mm	600mm	EN ISO 21420:2020

STRENGTH PROPERTIES	FORCE AT BREAK	TEST METHOD
Throughout shelf life	≥ 9.0 N	EN 455-2:2015

FREEDOM FROM HOLES	PERFORMANCE	TEST METHOD
Acceptable Quality Level (AQL)	0.65 - Level 3 of 3	EN 374-2:2016

## CLEANLINESS PROPERTIES

PARTICLES	TYPICAL PARTICLE COUNT	TEST METHOD
≥ 0.5µm (counts/cm <sup>2</sup> )	< 1200	IEST-RP-CC005.4

EXTRACTABLES (ION)	TYPICAL VALUE (µg/cm <sup>2</sup> )	TEST METHOD
Fluoride (F)	ND	IEST-RP-CC005.4
Chloride (Cl)	0.121	IEST-RP-CC005.4
Nitrite (NO <sub>2</sub> )	0.013	IEST-RP-CC005.4
Bromide (Br)	ND	IEST-RP-CC005.4
Nitrate (NO <sub>3</sub> )	0.011	IEST-RP-CC005.4
Phosphate (PO <sub>4</sub> )	ND	IEST-RP-CC005.4
Sulphate (SO <sub>4</sub> )	0.013	IEST-RP-CC005.4
Lithium (Li)	ND	IEST-RP-CC005.4
Sodium (Na)	0.012	IEST-RP-CC005.4
Potassium (K)	0.031	IEST-RP-CC005.4
Calcium (Ca)	0.072	IEST-RP-CC005.4
Magnesium (Mg)	0.023	IEST-RP-CC005.4
Zinc (Zn)	ND	IEST-RP-CC005.4

\* ND = Not Detected

## TECHNICAL PROPERTIES

NORM	TEST REFERENCE	EXPLANATION
Chemical innocuousness	EN ISO 21420:2020	Ensures the gloves do not adversely affect the health of the user. The materials present in the gloves must not release substances that are toxic
Sizing & dexterity	EN ISO 21420:2020 and EN ISO 374-2:2019	Determines sizing compliance and glove dexterity
Air leak & water leak	EN ISO 374-2:2019	Assesses the resistance of the glove to penetration
Chemical degradation	EN ISO 374-4:2019	Determines the resistance to degradation by dangerous chemicals
Chemical permeation	EN 16523-1:2015+A1:2018	Determines the resistance of protective glove materials to permeation by potentially hazardous non-gaseous chemicals
Viral Penetration	EN 16604:2004	Assesses the resistance of glove materials to penetration by blood-borne pathogens
Endotoxin test	EN 455-3, USP	Specifies requirements for the evaluation of biological safety for gloves
Sterility Validation Test	EN ISO 11137 Part 2:2015	Specifies requirements for the development, validation and routine control of a radiation sterilization process
EU Type Certificate	EN ISO 374-1:2016+A1:2018 Type B EN ISO 374-5:2016 EN ISO 374-4:2019	The applicable essential health and safety requirements of Annex II of the PPE Regulation (EU) 2016/425 as a Category III product
UKCA Type Certificate	EN ISO 374-1:2016+A1:2018 Type B EN ISO 374-5:2016 EN ISO 374-4:2019	The applicable essential health and safety requirements of PPE Regulation (2016/425) as brought into UK law and amended as a Category III product



## LOADING

	EURO-PALLET	STANDARD PALLET
Pallet size	W80 L120cm	W100 L120cm
Gross weight	5.80 - 7.05kg	5.80 - 7.05kg
Carton size	W28 L32 H30cm	W28 L32 H30cm
Nett weight	3.60 - 4.85kg	3.60 - 4.85kg
Air freight pallet	Max height: 135cm Layers: 4 Cartons: 32	Max height: 135cm Layers: 4 Cartons: 48
Sea freight pallet	Max height: 165cm Layers: 5 Cartons: 40	Max height: 165cm Layers: 5 Cartons: 60

## DOCUMENTATION



CERTIFICATE OF CONFORMANCE (COC)  
CERTIFICATE OF ANALYSIS (COA)  
CERTIFICATE OF IRRADIATION (COI)

View [sample](#) of COC, COA, COI



DECLARATION OF  
CONFORMITY (DOC)

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FACTORY RELATED CERTIFICATIONS

To request ISO9001 Certificate,  
please [email us](#)

Country of origin: **Malaysia**  
HS Code: 4015199000

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### EUROPE

ISOFIELD (IRELAND) LTD  
70 Northumberland Road, Ballsbridge Dublin 4,  
Ireland T +44 (0) 1638 6762 39

### ASIA

ISOFIELD SDN BHD  
6 Jalan Gudang 16/9, Seksyen 16, 40200, Shah Alam,  
Selangor, Malaysia, T +603 5512 1709

### CONTACT

[www.isofield.com](http://www.isofield.com)  
[info@isofield.com](mailto:info@isofield.com)